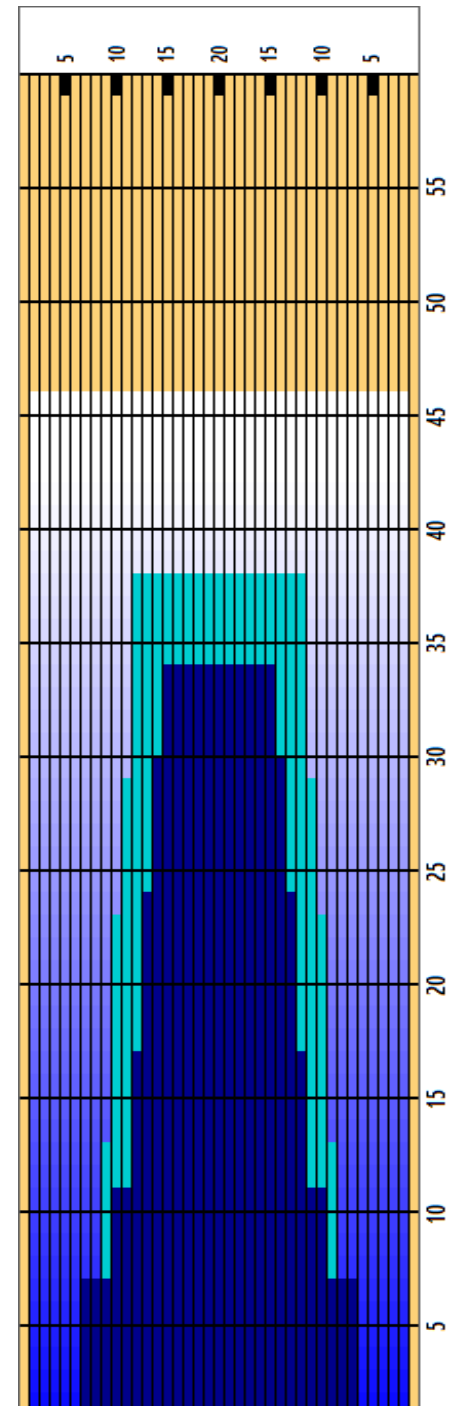


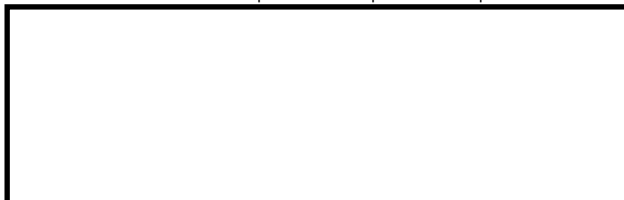
Oil Pattern Distance	46	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	19.65 mL	Reverse Oil Total	10.1 mL	Volume Oil Total	29.75 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	3	A	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	3	A	33	0.0	1.9	1.9	1650
3	7L	7R	3	14	3	A	81	1.9	7.8	5.9	4050
4	9L	9R	3	14	3	A	69	7.8	13.7	5.9	3450
5	10L	10R	4	18	3	A	84	13.7	23.9	10.2	4200
6	11L	11R	2	18	3	A	38	23.9	29.0	5.1	1900
7	12L	12R	3	22	3	A	51	29.0	38.3	9.3	2550
8	2L	2R	0	26	3	A	0	38.3	46.0	7.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	46.0	34.0	-12.0	0
2	15L	15R	1	26	3	A	11	34.0	30.4	-3.6	550
3	14L	14R	2	22	3	A	26	30.4	24.2	-6.2	1300
4	13L	13R	3	18	3	A	45	24.2	16.6	-7.6	2250
5	12L	12R	3	14	3	A	51	16.6	10.7	-5.9	2550
6	10L	10R	2	14	3	A	42	10.7	6.8	-3.9	2100
7	7L	7R	1	14	3	A	27	6.8	4.9	-1.9	1350
8	2L	2R	0	14	3	A	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	11.15	2.07	1.03	1.03	2.07	11.15

